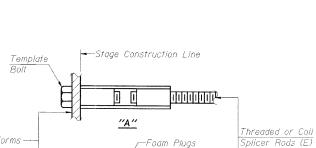
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION





The diameter of this part is

equal or larger than the

diameter of bar spliced.

** ONE PIECE -Wire Connector

WELDED SECTIONS

ROLLED THREAD DOWEL BAR

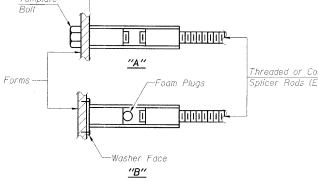
The diameter of this part

is the same as the diameter

of the bar spliced.

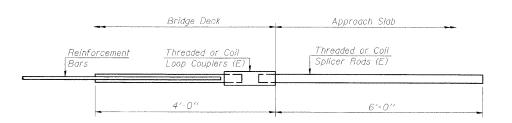
BAR SPLICER ASSEMBLY ALTERNATIVES

**Heavy Hex Nuts conforming to ASTM A 563, Grade C, D or DH may be used.

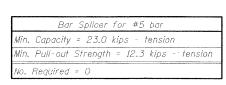


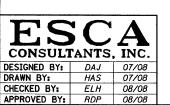
INSTALLATION AND SETTING METHODS

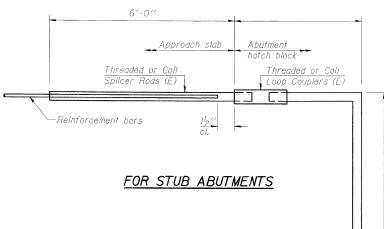
"A" :Set bar splicer assembly by means of a template bolt. "B" :Set bar splicer assembly by nailing to wood forms or cementing to steel forms. (E) : Indicates epoxy coating.



FOR INTEGRAL OR SEMI-INTEGRAL ABUTMENTS







Min.	Capacity	= 23.0	kips -	tensio	n
Min.	Pull-out	Strenath	= 12.	3 kids	- tension

TOTAL SHEETS SHEET NO. SHEET NO. FAP 824 COLES 9 SHEETS Contract #74157

NOTES

Bar splicer assemblies shall be of an approved type and shall develop in tension at least 125 percent of the yield strength of the lapped reinforcement bars.

Splicer rods shall be of minimum 60 ksi yield strength, threaded or coiled full length. All reinforcement bars shall be lapped and fied to the splicer rods or dowel bars. Bar splicer assemblies shall be epoxy coated according to the requirements for reinforcement bars.

Other systems of similar design may be submitted to the Engineer for approval. Approval shall be based on certified lest results from an approved testing laboratory that the proposed bar splicer assembly satisfies the following requirements:

Minimum Capacity (Tension in kips) = $1.25 \times fy \times A_t$

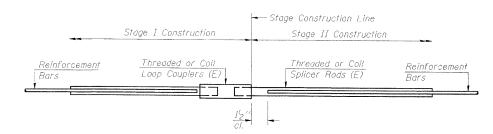
Minimum *Pull-out Strength = $0.66 \times fy \times A_t$

Where fy = Yield strength of lapped reinforcement bars in ksi.

A, = Tensile stress area of lapped reinforcement bars.

* = 28 day concrete

	BAR SPLIC	BAR SPLICER ASSEMBLIES				
0		Strength Requirements				
	Splicer Rod or Dowel Bar Length	Min. Capacity kips - tension	Min. Pull-Out Strength kips - tension			
#4	1'-8''	14.7	7.9			
#5	2'-0''	23.0	12.3			
#6	2'-7"	33.1	17.4			
#7	3′-5′′	45.1	23.8			
#8	4'-6''	58.9	31.3			
#9	5′-9″	75.0	39.6			
#10	7'-3''	95.0	50.3			
#11	9'-0''	117.4	61.8			



STANDARD

Bar Size	No. Assemblies Required	Location
#5	112	Bottom Slab
#5	48.	Walls
#6	120	Top Slab

BAR SPLICER ASSEMBLY DETAILS US 45 OVER KICKAPOO CREEK FAP ROUTE 824 SECTION (16-2, 19X-2)RS-1, 19B, 19BR COLES COUNTY STATION 1381+22.50 STRUCTURE NO. 015-2023